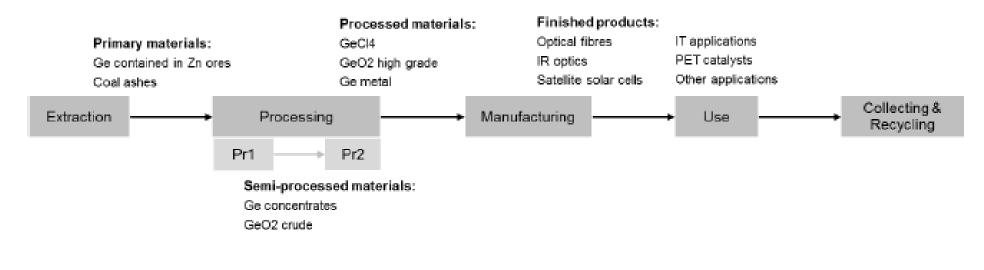
## Germanium

Germanium is contained in zinc ores and coal ashes. This primary material is processed into germanium concentrates and then crude germanium dioxide (GeO2). Crude GeO2 is then converted into germanium tetrachloride (GeCl4) and high grade GeO2. GeCl4 is also partly used to produce high grade GeO2. A fraction of high grade GeO2 is then transformed into Ge metal. Those processed materials are used to manufacture various finished products: GeCl4 is mainly used to manufacture optical fibers, high grade GeO2 is transformed into PET catalyst and Ge metal serves in several applications such as IR optics, wafers for satellites solar cells, IT applications, etc. The figure below presents the value chain of germanium with the main uses.



<u>โซ่คุณค่าของ Germanium</u>